



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

5109010

646.3410

Job Sheet 191662



Part No: 646.3410

Job Qty: 1 pcs

Part Name: LH Wiper Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/6/19

Job Tracking No: RA432

Due Date: 3/11/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: DWG REV N/C SHEET 1 IPP REV: A NEW ISSUE 13/02/21 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
155	QC 5	1 pcs	3/11/19	3/11/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
180	Packaging 3-1 - Stock - B4B	1 pcs	3/11/19	3/11/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		

MAR 18 2019
DAS
40
9-89

CC2010 MAR 20 2019

					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	
190 QC 21 - SA	1 pcs	3/11/19	0.00	0.00		

MAR 20 2019

Part Op **155** - QC5- Inspect part completeness to step on W/O
 Descriptions: **180** - Identify as per dwg & Stock Location: _____ ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3410	LH Wiper Deflector	1 pcs (1 ea)	155-QC 5	5109010

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
155-QC 5	646.3410	1	3	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wiper Deflector, LH	3.950inches $\pm$ 0.010	3.960 3.940		
2	Wiper Deflector, LH	5.050inches $\pm$ 0.010	5.060 5.040		
3	Wiper Deflector, LH	70.000Degrees $\pm$ 0.500	70.500 69.500	Angle	
4	Wiper Deflector, LH	40.000Degrees $\pm$ 0.500	40.500 39.500	Angle	
5	Wiper Deflector, LH	0.500inches $\pm$ 0.010	0.510 0.490	Radius	
6	Wiper Deflector, LH	0.250inches $\pm$ 0.010	0.260 0.240		
7	Wiper Deflector, LH	1.100inches $\pm$ 0.010	1.110 1.090		
8	Wiper Deflector, LH	0.310inches $\pm$ 0.010	0.320 0.300		
9	Wiper Deflector, LH	45.000Degrees $\pm$ 0.500	45.500 44.500	Angle	
10	Wiper Deflector, LH	0.190inches $\pm$ 0.010	0.200 0.180	Radius	
11	Wiper Deflector, LH	6.880inches $\pm$ 0.010	6.890 6.870		
12	Wiper Deflector, LH	6.250inches $\pm$ 0.010	6.260 6.240		
13	Wiper Deflector, LH	5.740inches $\pm$ 0.010	5.750 5.730		
14	Wiper Deflector, LH	4.630inches $\pm$ 0.010	4.640 4.620		
15	Wiper Deflector, LH	0.500inches $\pm$ 0.010	0.510 0.490	Radius	
16	Wiper Deflector, LH	1.630inches $\pm$ 0.010	1.640 1.620		
17	Wiper Deflector, LH	3.000inches $\pm$ 0.010	3.010 2.990		
18	Wiper Deflector, LH	30.000Degrees $\pm$ 0.500	30.500 29.500	Angle	
19	Wiper Deflector, LH	0.190inches $\pm$ 0.010	0.200 0.180	Radius	
20	Wiper Deflector, LH	0.750inches $\pm$ 0.010	0.760 0.740		
21	Wiper Deflector, LH	2.750inches $\pm$ 0.010	2.760 2.740		
22	Wiper Deflector, LH	2.000inches $\pm$ 0.010	2.010 1.990		
23	Wiper Deflector, LH	45.000Degrees $\pm$ 0.500	45.500 44.500	Angle	
24	Wiper Deflector, LH	0.380inches $\pm$ 0.010	0.390 0.370		

Plex 3/6/19 7:51 AM Dart.Renwick.Jennifer

Inspection Sheet Complete

RA432

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order Instructions
MS24694-S55	S050050		2	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	S050050	S109009	1916601	Part returned with no damage. Return in stock.
646.3410	S081424		1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	S081424	S109010	191662	Part returned with no damage. Return in stock.
MS27039-1-16	S049833		20	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	S049833	S109011	191663	I.D. with new batch at Rev N/C. Part returned with no damage. Return in stock.
MS27039-1-16	S084892		4	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	S084892	S109012	191663	Part returned with no damage. Return in stock.
MS21042L3	S089340		26	☐ Yes	☐ Yes	☐ Yes	☐ Yes	STOCK	S089340	S109013	191664	Part returned with no damage. Return in stock.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: AT _____

Date: 19-Sep-18 _____

Special Return/Rework Instructions: